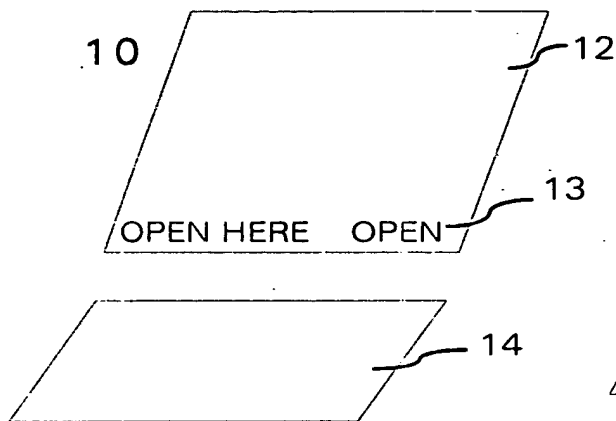
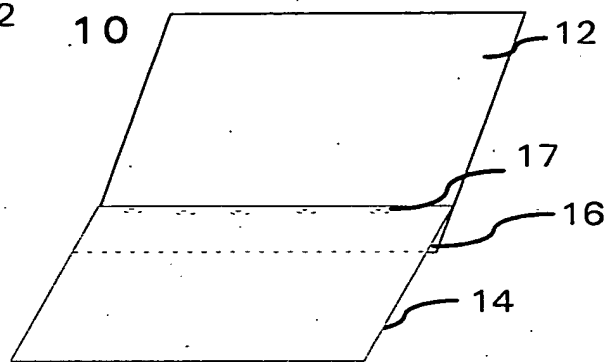


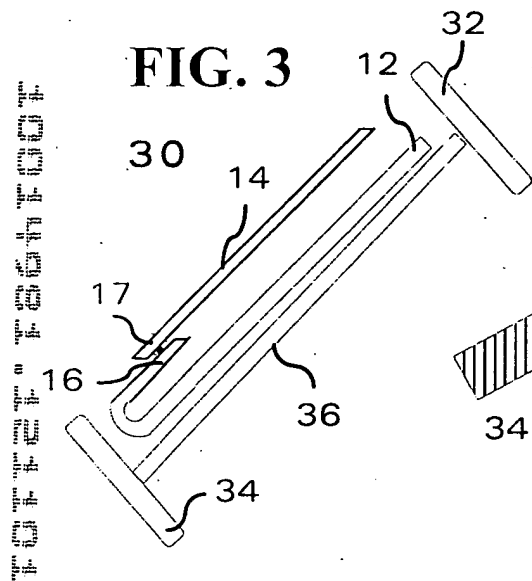
**FIG. 1**



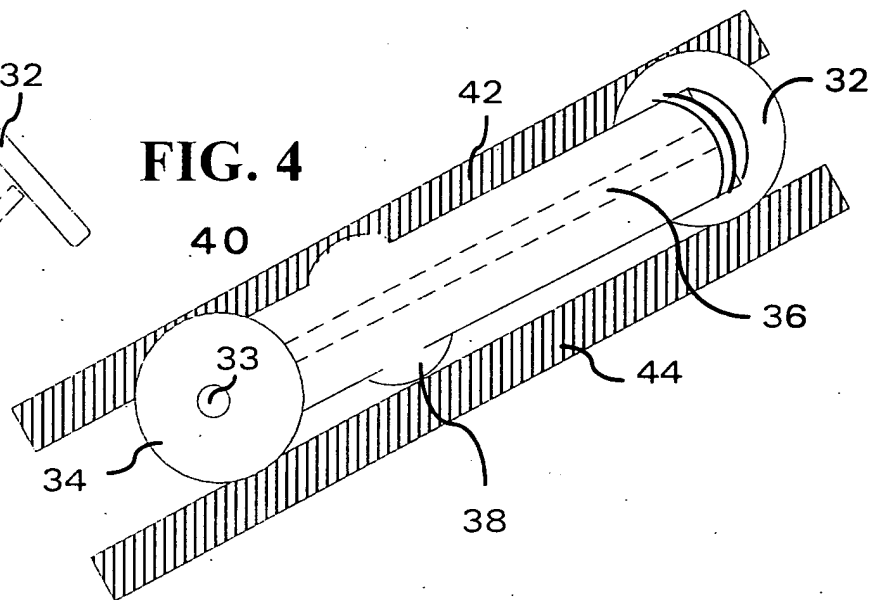
**FIG. 2**



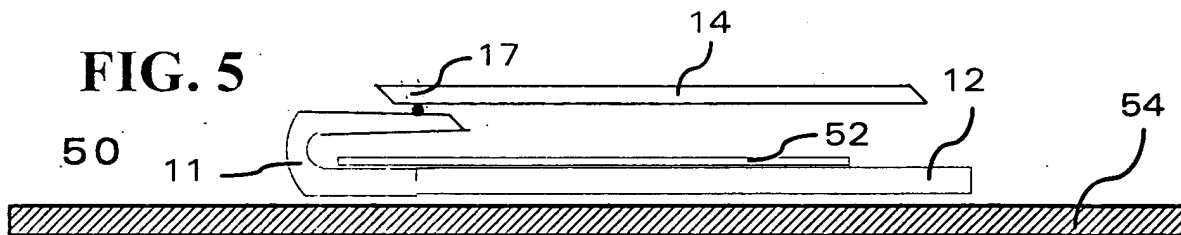
**FIG. 3**



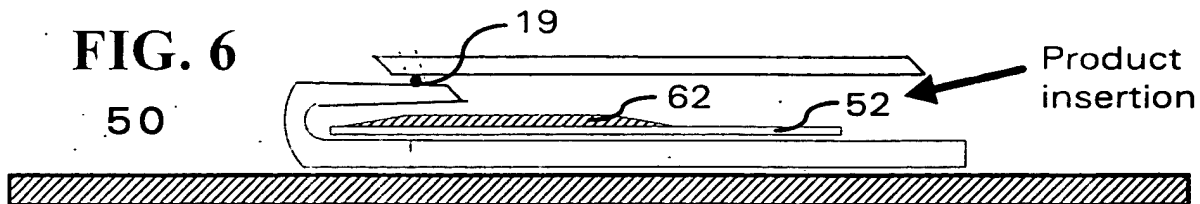
**FIG. 4**



**FIG. 5**

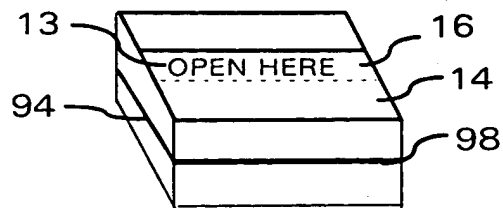


**FIG. 6**

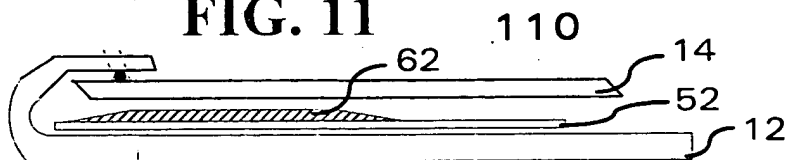




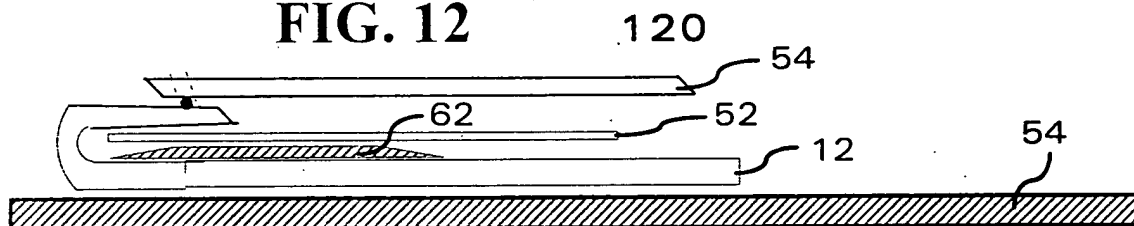
**FIG. 10**  
100



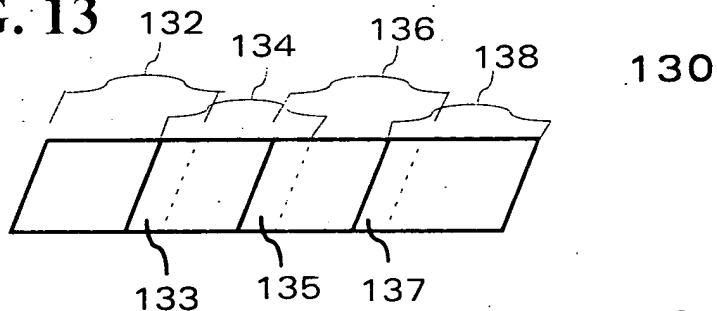
**FIG. 11**



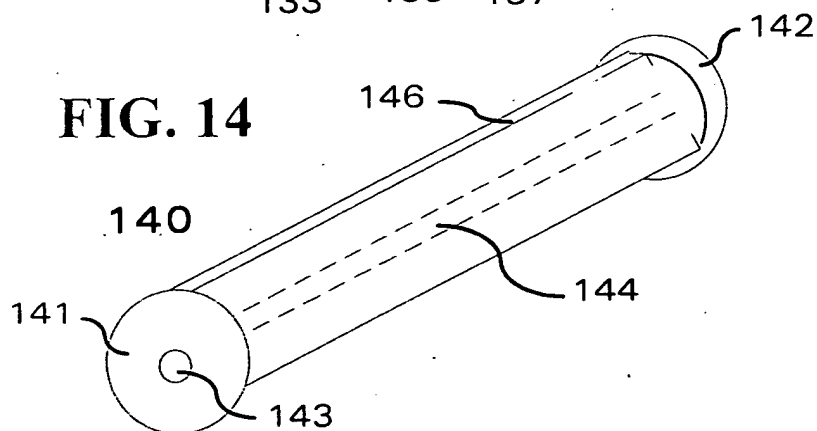
**FIG. 12**



**FIG. 13**



**FIG. 14**



**FIG. 15**

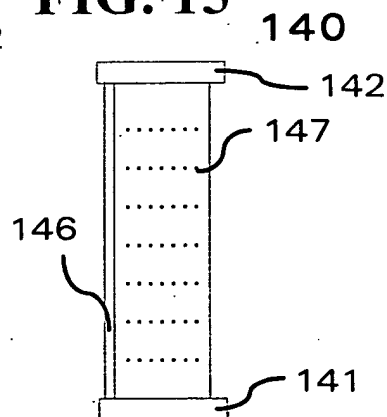
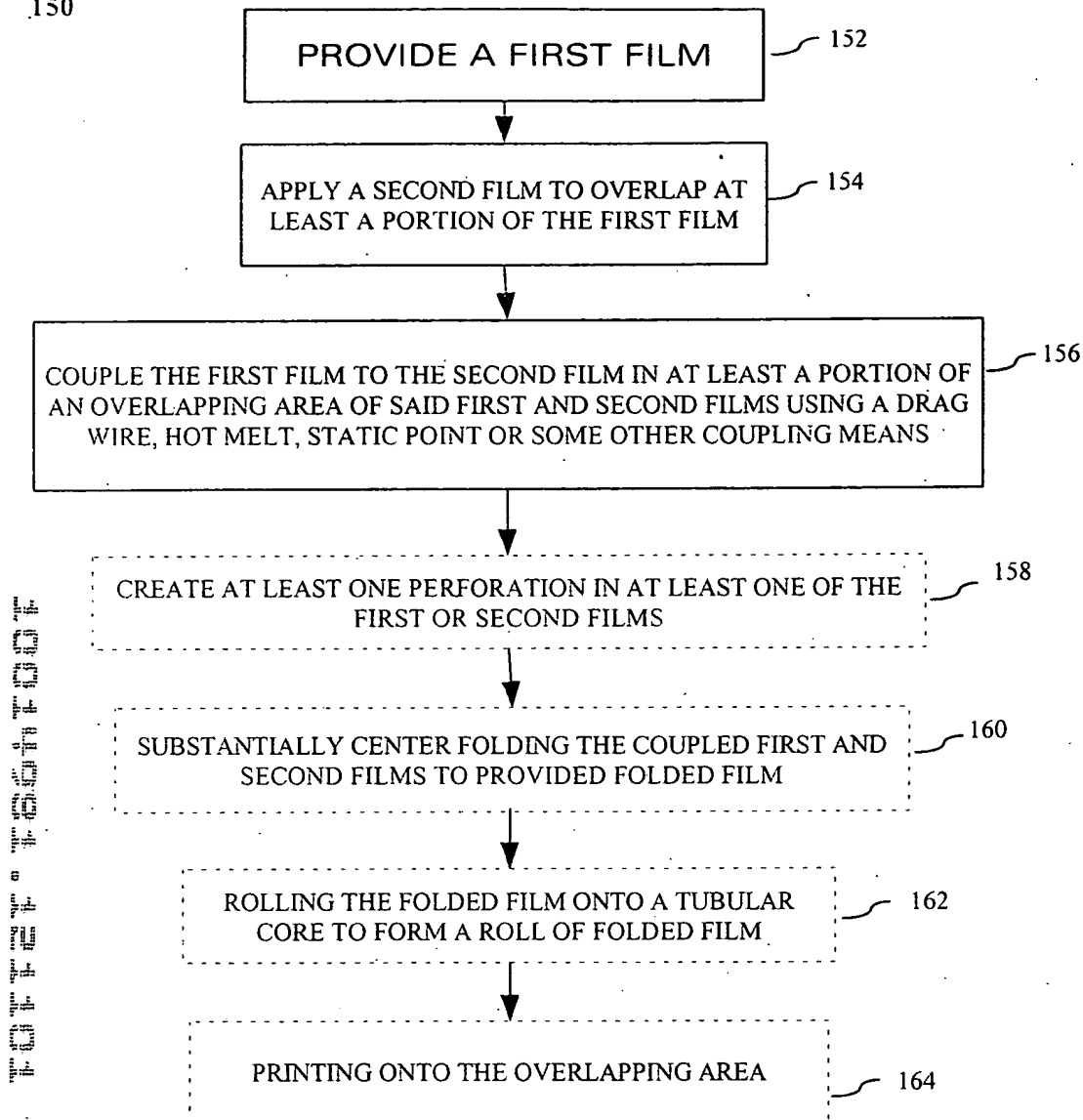


FIG. 16

150



**FIG. 17**

170

DISPENSE PRE-FOLDED FILM HAVING A PRE-EXISTING LAP SEAL ON THE PRE-FOLDED FILM ONTO A SEPARATOR TABLE OF AN L-SEALER MACHINE AND THE PRE-FOLDED FILM MAY OPTIONALLY BE PRE-PERFORATED

170

PERFORATE THE PRE-FOLDED FILM AS THE PRE-FOLDED FILM IS BEING DISPENSED

172

INSERT AN ITEM BETWEEN THE SEPARATOR TABLE AND A FIRST SIDE OF THE PRE-FOLDED FILM

174

SEAL THE ITEM ON AT LEAST TWO SIDES USING A SUBSTANTIALLY L-SHAPED HEATED BAR FORMING A SUBSTANTIALLY WRAPPED ITEM

176

HEAT THE SUBSTANTIALLY WRAPPED ITEM TO REMOVE A SUBSTANTIAL PORTION OF AIR BETWEEN THE PRE-FOLDED FILM AND THE ITEM

178

FIG. 17